

TWISTER

Roblon T66

Roblon T66 two-for-one twister

For production of strands and cable filler yarns from 65,000 to 600,000 denier

High productivity

Large take-up capacity

Take-up directly on to steel or plywood reels

Key features

- In-feed from supply packages outside the machine
- Wide twist range
- Constant winding tension
- Easy to change twist level
- Hydraulic take-up system
- Highly reliable
- Easy to maintain
- Low noise level
- Low energy consumption
- Simple, robust design
- Fully enclosed machine

Standard equipment

- Switch-activated sliding door
- One set of dies from Ø4-12 mm range, available at 1 mm intervals
- One set of twist gears for twist count in 4-20 tpm range
- 2 reeve plates for yarn distribution
- 2 steel reels Ø680 x 500 mm
- Inverter drive
- Integrated control panel with:
 - length counter for automatic stop at pre-set length
 - display showing flyer speed
 - motor amperage load
 - start/stop buttons
 - counter showing total operating hours



Robco
Engineering

Kjeldgaardsvej 6 · 9300 Sæby · Denmark
Tel: +45 9846 4000 · info@robco-eng.com · www.robco-eng.com

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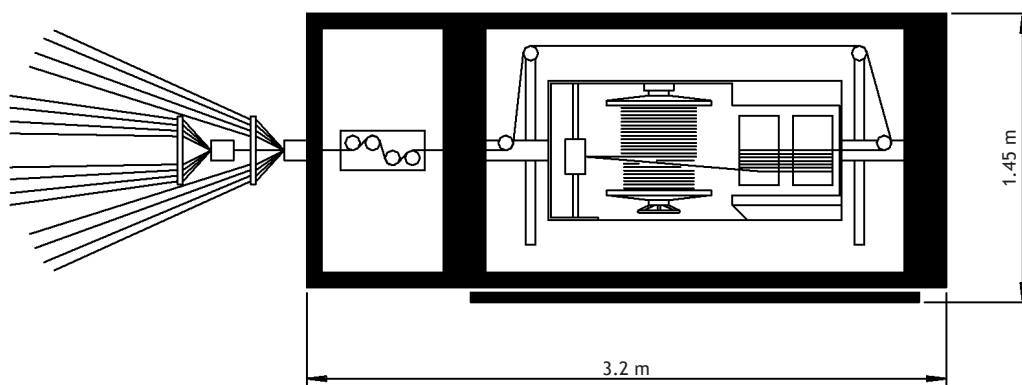
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Optional equipment

- Dies from Ø4-12 mm range, available at 1 mm intervals
- Customized twist gears
- Customized dies
- Crane with lifting fork
- Adaption of machine to accommodate customer's own reels
- Pay-off stands for various pay-off package quantities and sizes
- Pay-off unit with 'dancing arm' control for rewinding from steel flange reels on to cross-wound packages

Technical data

Yarn:	65,000-600,000 denier (Ø4-12 mm)
Twists per metre:	4-20, S and Z
Flyer speed:	0-max. 1,000 rpm
Twists per minute:	Max. 2,000
Yarn speed:	Max. 150 m/min.
Take-up:	Steel or plywood reel Ø680 x 500 mm, barrel Ø200 mm
Take-up, max. weight:	Polypropylene 90 kg



Motor power: 15 kW AC with inverter drive Weight: 3,000 kg Height: 1.65 m